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# **Liquid Flow measurement & calibration**

Our flow measuring equipment incorporate high accuracy, mass flow meters. Utilising our team of specialist flow engineers, we can provide clients with a service to validate or calibrate all types of liquid flow meters to a high degree of accuracy, in the required units of measurement. This process can be carried out off-site or on-site, where it can also be used to highlight any issues caused by meter selection, corrosive processes or installation factors. Our services are:-

- » Highly cost effective
- » Environmentally friendly
- » Efficient, reduced plant 'down time'
- » Safe media, no risk to personnel or plant
- » Results traceable to International Standards
- » Accurate to 0.2% of flow reading



- » Capable of Measuring:
  - > Mass flow rates
  - > Volumetric flow rates
  - > Batch totals
- » We are also able to undertake Failure Investigations and any associated repairs that may be required.

# Why you should choose Knowsley Instrument Services to service your flow meters?

#### **Highly Cost Effective**

Customers usually have to return their flow meters to the manufacturer, resulting in excessive down time or the need to have expensive spare meters to continue production.

## **Less Down Time**

On-site calibration or calibration at our workshops, keeps plant down time to a minimum. Our specialist flow engineers can calibrate on average between 6 and 10 meters a day.

### **Improved Management Information**

Our Instrument Management System allows you to login and review instrument data allowing you to schedule maintenance, view performance trends and print off your own calibration certificates/failure reports. You can access all this information via the client login section on www.envogen.co.uk web site.

#### **Traceability**

All the flow rig systems are regularly calibrated enabling results to be traceable to International Standards.

#### Repair or Replacements of failed units

We offer highly competitive pricing on repairs and on the supply of new units. Our service includes a quick turn-round time and extensive after sales/on-site technical support, if required.

### **Environmentally Friendly**

All calibrations are carried out using the site's own clean water to ensure the risk of cross contamination is kept to a minimum. By re-circulating water from our tank, there is minimal water waste and any contaminated water can be disposed of in the appropriate manner.

#### Capability

The Flow Measurement Rigs have a pumping capacity of up to 45,000 kg/hr and this can be increased to a maximum of 50,000 kg/hr by utilising the customer's own mains water supply, if necessary.

#### **True Performance**

When calibrated (in-situ), the meters remain mounted as they would during normal operation, enabling installation factors, such as plant vibration, to be accounted for during the calibration.

#### Accuracy

Numerous point readings are taken to guarantee accurate calibration throughout the range of the meter being calibrated. Our rigs are accurate to  $\pm -0.2\%$  of the given flow reading, density correction to  $0.001 \, \text{g/cm}^3$  and temperature correction to  $0.1 \, \text{°C}$ .

# For Sales or further information contact our Sales Engineering Team

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